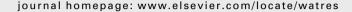


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Threshold concentrations of biomass and iron for pressure drop increase in spiral-wound membrane elements

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ABSTRACT

In a model feed channel for spiral-wound membranes the quantitative relationship of biomass and iron accumulation with pressure drop development was assessed. Biofouling was stimulated by the use of tap water enriched with acetate at a range of concentrations $(1-1000\,\mu g\,C\,l^{-1})$. Autopsies were performed to quantify biomass concentrations in the fouled feed channel at a range of Normalized Pressure Drop increase values (NPDi). Active biomass was determined with adenosinetriphosphate (ATP) and the concentration of bacterial cells with Total Direct Cell count (TDC). Carbohydrates (CH) were measured to include accumulated extracellular polymeric substances (EPS). The paired ATP and CH concentrations in the biofilm samples were significantly (p < 0.001; $R^2 = 0.62$) correlated and both parameters were also significantly correlated with NPD_i (p < 0.001). TDC was not correlated with the pressure drop in this study. The threshold concentration for an NPD_i of 100% was 3.7 ng ATP cm $^{-2}$ and for CH 8.1 μg CH cm $^{-2}$. Both parameters are recommended for diagnostic membrane autopsy studies. Iron concentrations of 100-400 mg m⁻² accumulated in the biofilm by adsorption were not correlated with the observed NPDi, thus indicating a minor role of Fe particulates at these concentrations in fouling of spiral-wound membrane.

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1. Introduction

Microbial growth ('biofouling') in high pressure spiral-wound (SW) membranes for nanofiltration (NF) or reverse osmosis (RO) has been identified as a major cause of operational problems such as increased feed channel pressure drop (PD), decreased mass transfer coefficient (MTC) and product quality decline. First studies on biofouling date from the 1970s and 1980s of the twentieth century (Bailey and Jones, 1974; Potts et al., 1981; Ridgway et al., 1985) and a number of reviews on this issue have been published in the 1990s (Flemming, 1997; Flemming et al., 1993a; Ridgway and Flemming, 1996) because of the increasing application of membrane processes in water treatment and desalination. Destructive membrane sampling (autopsies) has been used to analyze the composition and structure of accumulated biofilms in order to elucidate the fundamentals of the biofouling process in spiral-wound membranes. With different microscopic techniques membrane foulants have been detected and identified as bacterial matter (Ridgway and Flemming, 1996). Still there is a lack of information on the quantitative relationship between biomass concentrations and the resulting operational problems in

Abbreviations: AOC, assimilable organic carbon; ATP, Adenosinetriphosphate; CH, carbohydrates; EPS, extracellular polymeric substances; FS, feed spacer; HPC, heterotrophic colony plate count; IPC, ion chromatography; NF, nanofiltration; NPD, normalized pressure drop; MFS, membrane fouling simulator; MTC, mass transfer coefficient; PD, pressure drop; Rf, exponential fouling rate constant; RO, reversed osmosis; SW, spiral-wound; TDC, total direct cell count.

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NF/RO membranes. Such information is not only needed for diagnostic purposes and improvement of pretreatment but also for assessing the efficacy of cleaning procedures to control biofouling.

Microbial analysis such as Heterotrophic Plate Counts (HPC) and Total Direct Cell counts (TDC), and physical and (bio) chemical analysis including total wet weight of deposits, adenosinetriphosphate (ATP), extracellular polymeric substances (EPS) and proteins have been used to measure the amount of biomass on SW membranes (Flemming and Schaule, 1988; Griebe and Flemming, 1998; Ridgway et al., 1983; Schaule et al., 1993; Vrouwenvelder et al., 1998; Vrouwenvelder et al., 2008). Only few studies have tried to establish quantitative relationships between these biomass parameters and the pressure drop or flux decline. Flemming et al. (1993b) observed an MTC decline of 25% at total cell coverage of the membrane surface of $5 \times 10^7 - 2 \times 10^8$ cells cm⁻² and suggested a 'pain level' of bacterial cells of 108 per cm2; no correlation with pressure drop was presented. This 'pain level' corresponds with the amount of bacterial cells observed in SW membranes with operational problems related to biofouling (Griebe and Flemming, 1998; Hijnen et al., 2009; Schaule et al., 1993; Vrouwenvelder et al., 1998). Measuring active bacterial biomass with ATP in cell cultures or biomass samples is attractive because the analytical method is rapid, cheap and simple to perform and has a low detection level; a concentration of 1 ng l^{-1} ATP can be detected without concentration techniques. The proportional relationship between ATP and TDC (Magic-Knezev and Van der Kooij, 2004; Vrouwenvelder et al., 2008) indicates that ATP is a potential parameter to quantify the amount of accumulated biomass. Furthermore, autopsy results from full-scale SW membrane installations showed that the increase of the Normalized Pressure Drop (NPD) was related to ATP concentrations (Vrouwenvelder et al., 2008). However, establishment of a causal relationship between ATP and NPD requires more defined conditions to exclude effects of other deposits (dead biomass, EPS and other organic or inorganic substances). Quantification of carbohydrates (CH) with the Dubois method (Dubois et al., 1956) in autopsy studies enables to estimate biomass concentrations based on EPS which consists of polysaccharides with a large water-retention capacity resulting in voluminous deposits. The Dubois method is commonly used in membrane autopsy studies (Gabelich et al., 2004; Griebe and Flemming, 1998; Ridgway et al., 1983) and correlated with flux decline (Fonseca et al., 2007). Biofouling rarely occurs without mineral deposition (Ridgway and Flemming, 1996) and Fe was identified as a predominating foulant in SW elements (Baker and Dudley, 1998), but a causal relationship between Fe and PD increase was not reported. Hence, evaluation of the use of ATP, TDC and CH as quantitative biomass parameters in diagnostic autopsies and cleaning studies as well as elucidation of the role of Fe in pressure drop problems requires biofouling studies under well defined conditions.

In a recent laboratory study using a Membrane Fouling Simulator (MFS) (Vrouwenvelder et al., 2006) a quantitative relationship between acetate as a model substrate and the pressure drop increase was demonstrated (Hijnen et al., 2009). Samples of the biofouled membranes were available for autopsy studies. The objectives of the current study were:

(i) elucidation of the quantitative relationship between biomass parameters ATP, TDC and CH and the extent of the PD increase and (ii) determination of the threshold concentrations of these parameters for a 100% increase of the normalized pressure drop (NPD) and (iii) to investigate the role of iron as the major mineral in the water under the experimental conditions. Such information enables the selection of proper biomass parameter(s) in autopsies to assess the cause of PD in membrane elements.

2. Materials and methods

2.1. Biofouling of an NF membrane

The Membrane Fouling Simulator (MFS) loaded with sheets $(7 \times 30 \text{ cm})$ of a "virgin" nanofiltration membrane sheet (Trisep 4040-TS80-TSF) was supplied with non-chlorinated tap water after filtration (10 and 1 µm poly-propyleen cartridge filtration; Van Borselen Ltd.) to exclude accumulation of suspended solids and spiked with low amounts of acetate-C to initiate biofouling. These experiments have been described in detail (Hijnen et al., 2009). Briefly, the MFS is a small scale continuous flow model of an SW feed channel (0.8x4x22.cm) filled with the matching Trisep feed spacer ($0.8 \times 4 \times 20$ cm; front 2 cm without feed spacer FS) and operated at a constant feed water flow of $16 l h^{-1}$ (cross-flow velocity of $0.14 m s^{-1}$) at a constant pressure of 1 bar without permeation. Fig. 1 depicts the experimental set up. The rate of clogging of the feed channel was measured by monitoring the pressure drop normalized (NPD) to a moderate environmental temperature of 12.5 °C in the feed channel (Hijnen et al., 2009). The extent of biofouling, given by the relative NPD increase (NPDi), is calculated from the final NPD (NPDf) and the initial NPD (NPD_o) by

$$\% NPD_{i} = \frac{NPD_{f} - NPD_{o}}{NPD_{o}} \cdot 100\%$$
 (1)

The MFS units were supplied with pre-filtered tap water spiked with acetate-C at concentrations (S_{ac}) of 1, 3, 5, 10, 25, 100, 500 and 1000 μ g l⁻¹. Four blank MFS units with no acetate supply were operated with either filtered tap water or unfiltered tap water.

2.2. Feed water quality

The feed water was non-chlorinated tap water produced from anaerobic groundwater using aeration and rapid sand filtration. The pH of the water was 7.98 ± 0.05 , dissolved organic carbon content was $2.0\pm0.1\,\text{mg\,C\,l}^{-1}$, assimilable organic carbon concentration (AOC) was $3-5\,\mu\text{g}$ acetate-C eq l^{-1} , NO $_3^-$ and PO $_4^3-$ content was 0.12 ± 0.04 and $0.02\pm0.02\,\text{mg\,l}^{-1}$ respectively. The iron content (ion chromatography; ICP method with a lower detection limit of $0.005\,\text{mg\,l}^{-1}$) of the filtered tap water was $0.008\pm0.014\,\text{mg\,l}^{-1}$ and $0.32\pm0.24\,\text{mg\,l}^{-1}$ in the unfiltered tap water. Iron was the major mineral in the tap water and visually (brown deposits) accumulated in the biofilms. The ambient water temperature was daily monitored during the experiments and ranged from 13.5 to 16.8 °C (average of 15.9 \pm 0.7 °C) and was 19.4 ± 2.0 °C in one experiment.

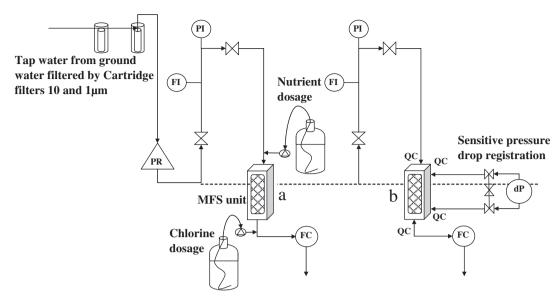


Fig. 1 – Experimental set up for the experiments with a total of five MFS units. Unit on the left with dosage equipment and unit on the right with the mobile pressure drop monitor; PI and FI = pressure and flow indicator; FC = flow controller; QuC = quick connector.

2.3. Autopsy of the membrane sheets

Two samples (1.5 \times 2 cm) were cut from the membrane at the inlet section of the feed channel without spacer (no FS) and five samples $(2 \times 2 \text{ cm})$ were cut from the membrane with spacer. The samples were transferred to sterile glass tubes with 20 ml of autoclaved tap water and sonicated with High Energy Sonication (HES, #100) using a BRANSON Digital Sonifier (Model 250 D) at optimized conditions established in a previously published study (Magic-Knezev and Van der Kooij, 2004). The sonifier tip (size 6.5 mm) was inserted into the tube (1-2 cm) containing 20 ml of autoclaved water and the membrane/spacer sample. This tube was placed in melting ice and sonicated for one minute at an amplitude of 45% (15-20 watt) to separate the biomass from the membrane/spacer samples. This treatment was repeated in 20 ml fresh sterile tap water and both suspensions were mixed to obtain a total sample volume of 40 ml. The biomass samples of the experiments with S_{ac} of 25, 3 and 1 $\mu g \, l^{-1}$ were collected by additional swabbing to enlarge the biomass recovery. The swab was treated with HES for 1 min in 20 ml autoclaved tap water and subsequently mixed with the 40 ml HES suspension.

2.4. Microbial parameters

ATP was measured to determine the amount of active bacterial biomass in the biofilm samples. The analysis is based on measuring the amount of light produced by an enzymatic reaction using the luciferine—luciferase assay in a luminometer (Celcis Ltd.) and has a lower limit of detection of 1 ng l⁻¹, which corresponds with 0.01 ng cm⁻² of membrane surface. The method has been described in detail previously (Magic-Knezev and Van der Kooij, 2004). The total direct cell count (TDC) was based on counting of fluorescing cells using epifluorescence microscopy (Hobbie et al., 1977) and

the analytical procedure was described in detail before (Hijnen et al., 2009). The detection limit is $180 \text{ cells ml}^{-1}$, which corresponds to $720 \text{ cells cm}^{-2}$.

2.5. Carbohydrate analysis

The CH concentration in the biofilm samples was analyzed with the method described by Dubois et al. (1956) using glucose as the reference carbohydrate. The extinction/adsorption at 490 nm was measured directly in the biomass suspension after hydrolysis and complexation with sulphuric acid and phenol, respectively and expressed in glucose equivalent concentration. The detection limit of this parameter was approximately $5-10\,\mu\mathrm{g}\,\mathrm{cm}^{-2}$ depending on the sampled membrane area.

2.6. Iron content

The iron (Fe) content of the obtained biomass suspension was assessed with Atomic Absorption Spectrometry resulting in a lower limit of detection of approximately $1\,\mathrm{mg\,cm^{-2}}$ of membrane surface.

2.7. Correlation analysis and statistics

Correlation analyses was done by determining Pearson's correlation coefficient between paired values of ATP, TDC, CH and Fe using SPSS 17.0 software with a significance level of p \leq 0.01. For the correlation of the biomass and Fe accumulated in the MFS units with the NPD increase (%), the weighted average concentrations (\overline{C}_{avg}) were calculated from the concentrations observed in the samples at different locations in the MFS units using

$$\overline{C}_{avg} = \frac{\sum_{i=1}^{n} (C_i + C_{i+n})/2 * A_{i+n}}{A_{tot}}$$
(2)

where and C_i , C_{i+n} and A_{i+n} (cm⁻²) are the concentration and the surface area at the ith part of n parts of the feed channel surface (n=3-7) and A_{tot} is the total surface area of the MFS unit. The linear regression analysis of the correlation between the \overline{C}_{avg} -values of the biomass parameters and Fe concentrations obtained from membrane autopsy and the NPD_i was performed with Excel software. For the correlation of the biomass parameters and Fe concentrations with the NPD_i the non-parametric Spearman's rank correlation coefficient was calculated and multi-regression analysis was conducted with SPSS 17.0 software.

Results

3.1. NPD increase

In the MFS units supplied with acetate-enriched tap water biofouling was observed at each concentration (Fig. 2) and the NPD increase (NPD_i) was characterized as a first order process (Hijnen et al., 2009). The blank MFS unit supplied with prefiltered tap water without added acetate showed no NPDi during 28 days of operation (Fig. 2a), whereas in units supplied with 1 μg of acetate-C/l biofouling was observed (Fig. 2b). Also no fouling was observed within 100 days of operation in the two blank units supplied with unfiltered water (Fig. 2c). After 100 days the pressure drop started to increase in these units. The accumulated biofilm in the feed channels was colourless at high biofouling rates and short operation times (<20 days). At lower biofouling rates and operational times of >25 days the feed channel showed accumulation of brown coloured deposits. These observations initiated the analysis of the Fe concentrations in the fouled membrane samples.

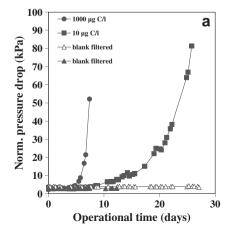
3.2. Spatial distribution of biomass and Fe

The units were sampled for biomass and Fe concentrations at different fouling conditions with relative NPD $_{\rm i}$ values ranging from 71 to 3390% (Table 1). The MFS units supplied with acetate showed high ATP concentrations at the inlet section without spacer (no FS), further elevated concentrations in the first part of the section with feed spacer (0–2 cm) and a decline

of concentrations in the subsequent parts of the channel (Fig. 3). In the units supplied with acetate the percentage of the total amount of ATP at the inlet section (no FS) was 1.5–9%, in the first 2 cm with feed spacer 8–16% and in the last part (18–20 cm) 3–10% (Fig. 3c). At acetate concentrations of 1000, 500 and 25 $\mu g\, C\, l^{-1}$ the ATP concentrations were higher than in the units supplied with the lower acetate concentrations (10, 5, 3 and 1 $\mu g\, C\, l^{-1}$). In the blank MFS units without acetate dosing a lower ATP concentration was observed (Fig. 3b). The spatial distribution of parameters TDC and CH and also of Fe in the channels was similar to the distribution of ATP; a declining concentration in the section with feed spacer (no figures presented; weighted average concentrations presented in Table 1).

3.3. Correlation analysis of biomass parameters and iron

The operational periods with acetate dosing, the final NPDi values and the exponential fouling rate constant $R_{\rm f}$ and the weighted average values (\overline{C}_{avg}) of the biomass parameters and Fe for the correlation analysis are presented in Table 1. The correlation analysis of the paired biomass parameters showed that the log value of the ATP concentration in the MFS units was significantly (p < 0.01) correlated with the log value of the TDC and the CH concentrations, respectively (Table 2). The linear regression equation for the relationship with TDC was Log [ATP] = 0.79 (95% CI 0.69-0.89) Log [TDC] + 4.1 (95% CI 3.6-4.6)with a goodness of fit (R2) of 0.75. Based on this correlation 1 ng of ATP equals 3×10^6 (95%CI $5.3 \times 10^5 - 1.7 \times 10^7$) TDC cm⁻². The CH concentration ranged between 10 and 100 µg cm⁻² at ATP concentrations of 10–100 ng cm⁻², but the linear regression fit of paired ATP and CH values was poor ($R^2 = 0.39$). A better fit $(R^2 = 0.62; p < 0.0001)$ was observed for the values of the units operated under acetate limitation conditions where the fouling rate R_f was below $R_{f,max}$ ($S_{ac} \le 10 \, \mu g \, l^{-1}$). ATP and Fe concentrations were not correlated when the results of the MFS units operated at high Sac values with relatively short operation times (≤20 days) were included. For the MFS units operated at S_{ac} values $\leq 10 \,\mu g \, l^{-1}$ with longer operational periods ATP and Fe concentrations were significantly correlated (p < 0.001; Table 2). TDC did not correlate with CH and Fe. The latter two parameters correlated significantly (p < 0.001) with a better



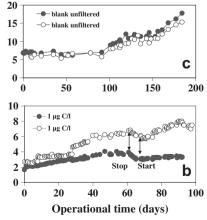


Fig. 2 – The development of the Normalized pressure drop (NPD) in the MFS units supplied with filtered tap water enriched with different acetate concentrations (a,b) and (c) supplied with unfiltered tap water (lines in b and c are duplicates).

Table 1 – The fouling conditions of the MFS experiments and the weighted average concentration (C_{avg}) of the biomass parameters and iron measured by autopsies.											
Acetate S _{ac} (μg C/l)	Operational time (days)	Final pressure drop (kPa)	% NPD increase	R_f^b (ln NPD _i d ⁻¹)	$ATP (ng cm^{-2})$	$\frac{\text{TDC}}{\text{(cell}\times 10^8\text{cm}^{-2}\text{)}}$	CH (μg gluc. eq cm $^{-2}$)	Fe $(mg m^{-2})$			
0 pre-filtered	20	2.9	6.0	< 0.001	0.8	0.02	9.4	0.32			
0 unfiltered	184; 184	17.8; 15.3	156; 157	0.015; 0.016	3; 2	0.3; 0.4	9.6; 10.0	394; 298			
1	146; 98	3.3; 7.2	71; 119	0.063; 0.027	6; 3	Nd ^d ; 0.1	Nd ^e	96; 129			
3	34; 152	18.6; 24.5	306; 526	0.102; 0.109	20; 18	2.0; 2.3	Nd ^e	83; 173			
5	39; 46	15.7; 37.9	376; 919	0.128; 0.245	16; 13	0.3; 0.4	11.7; 11.9	149; 212			
10	35; 28	7.9 ^c ; 81.4	234 ^c ; 2369	0.205; 0.224	28; 46	0.3; 0.6	13.0; 44.6	201; 426			
25	35; 33	37.8; 54.7	1352; 993	0.766; 0.696	175; 158	1.4; 0.5	Nd ^e	82; 79			
500	20; 15	61.3; 22.2	3390; 507	0.859; 1.144	200; 91	2.2; 3.1	52.4; 20.6	11; 1			
1000	15; 14; 8	52.1; 18.4; 7.9	1820; 445;	1.126; 1.475;	118; 58; 184	1.0; 1.2; 1.4	21.1; 14.4; 47.1	1; nd; 7			
			182	1.097							
S1 ^a	31	46.1	725	100: 1.123	37	0.5	21.3	334			
S2 ^a	53	45.4	1231	1000: 1.160	37	0.8	37.3	154			

- a Starvation experiments with variable acetate dosages and starvation periods (S1 = 100-5 and S2 = 1000-1000-10) (Hijnen et al., 2009).
- b First order fouling rate R_f values from Hijnen et al. (2009) modified as submitted in an erratum (Hijnen et al., in press).
- c Low NPD_i caused by preferential flow path in the feed channel.
- d Nd = not determined.
- e Unreliable CH data due to the use of cotton swab.

goodness of fit for the units with acetate-C concentrations of \leq 10 μ g l $^{-1}$ (Table 2).

3.4. Correlation with NPD;

The study aimed at assessing the relationship between the biomass concentration and Fe with the NPD_i at the time of the autopsy. The weighted average ATP and CH concentrations in the MFS units were both significantly (p < 0.01) correlated to the NPD_i (%) as evaluated with the non-parametric Spearman's rank correlation coefficient (R^2 of 0.71 and 0.91, respectively). The linear regression analysis also showed a significant (p < 0.001) correlation with a high correlation coefficient for

ATP and CH (0.52, 0.70 and 0.82; Table 2 and Fig. 4). No significant correlation was observed for TDC with NPD_i (Fig. 4c). The variability of ATP and CH concentrations in the MFS units is presented in Fig. 4 with the standard deviation (s.d.; n = 3-7). The bars show an increased variability of both parameters at increased NPD_i values which was caused by increased heterogeneity of the concentrations in the feed channel (Fig. 3).

No correlation was found between the concentrations of Fe and the NPD $_{\rm i}$ values (Fig. 4c), but the regression plots of ATP and CH with NPD $_{\rm i}$ revealed that the low ATP and CH concentration at relatively high NPD $_{\rm i}$ values contained Fe concentrations of >100–200 mg m $^{-2}$. However, a multi-regression analysis in combination with either ATP or CH again showed

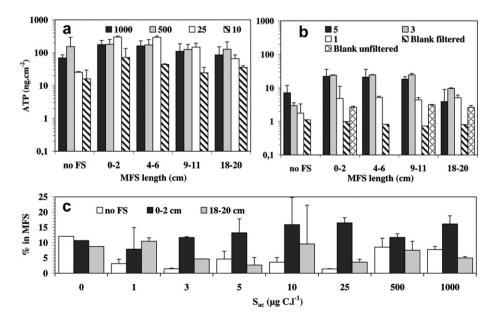


Fig. 3 – Distribution of ATP concentrations (error bar is s.d.) in the MFS units supplied with filtered tap water enriched with different acetate-C concentrations (μ g l⁻¹) and with unfiltered tap water (a,b) and (c) % of the total ATP amount in the membrane feed channel without feed spacer (no FS) and after 0–2 and 18–20 cm with feed spacer.

Table 2 — Correlation matrix of the different biomass parameters, Fe and NPD_i measured in the standard MFS experiments; presented are the square of the Pearson correlation coefficient R^2 , for all correlations p-values were < 0.001 except for values indicated by * (p-value < 0.01), the number of observations (n).

	S_{ac} values ($\mu g C L^{-1}$)	TDC (cells cm^{-2})	CH ($\mu g cm^{-2}$)	Fe (mg m^{-2})	NPD _i ^c (%)
ATP (ng cm ⁻²)	1-1000	0.75; 85 ^a	0.39; 49	nc^{b} ($p = 0.09$)	0.52; 19
	≤10	0.66; 43 ^a	0.62; 30	0.56; 42	0.70*; 9
TDC (cells cm^{-2})	1-1000	1	nc	nc	nc
CH ($\mu g cm^{-2}$)	1-1000		1	0.34; 30	0.82; 13
	≤10			0.65; 16	
Fe (mg m ⁻²)	1-1000			1	nc

- a Log transformed values.
- b Nc = no correlation.
- c Correlation with the weighted average concentrations of the parameters.

no significant correlation between Fe and NPD_i. This indicates that the contribution of Fe accumulation in the MFS units to the pressure drop increase was limited. The minor effect of the Fe concentrations on the NPDi was also demonstrated by the Fe content in the MFS units supplied with unfiltered tap water (unfiltered blanks; Fig. 4c). The Fe concentrations in these unfiltered blanks with a limited NPD; of 156% were 298 and 394 mg m⁻², whereas ATP and CH concentrations were low (2-3 ng cm $^{-2}$ and 9.6-10 μ g cm $^{-2}$, respectively; Table 1). In the MFS units at S_{ac} value of $10 \,\mu g \, L^{-1}$ considerably higher NPD_i values (234–2369%) were observed at comparable Fe content of 201-426 mg m⁻² and higher biomass concentrations of $28-46 \text{ ng ATP cm}^{-2}$ and $13-44.6 \mu \text{g CH cm}^{-2}$. Similar observation was recorded for the MFS unit supplied with 100 and $5 \,\mu g \, l^{-1}$ acetate and intermediate starvation period; Fe, ATP and CH content was 334 mg m⁻², 37 ng cm⁻² and 21.3 μ g cm⁻², respectively at an NPD_i of 725%.

The pressure drop increase was due to a decrease of the open pore volume of the feed channel which in turn was a result of biomass accumulation. The relationship between the biofilm thickness and the NPD_i has been described with hydraulic equations (Schock and Miquel, 1987) and is linear in the initial stage of biofouling but exponential in the subsequent stage (Hijnen et al., 2009). Assuming that ATP and CH

concentrations were linearly related with the biofilm thickness the correlations with NPD $_{\rm i}$ were also tested for an exponential relationship. Both exponential fits were significant (p < 0.01), but the goodness of fit was lower compared to the linear regression (Fig. 4).

3.5. Threshold concentrations

The ATP concentration in the feed channels of the MFS units for an NPD $_{\rm i}$ of 100% was 3.7 ng cm $^{-2}$ (±95% CI = 1.3–10.9), calculated from the equation presented in Fig. 4a. For CH the threshold concentration for this criterion was calculated from the equation given in Fig. 4b at 8.1 μ g cm $^{-2}$ (±95% CI of 6.1–11.7). This was around the detection limit of the analysis of 5–10 μ g cm $^{-2}$. For TDC and Fe no threshold concentration was calculated because of the lack of correlation with NPD $_{\rm i}$.

3.6. Fouling and accumulation rate

The fouling rate in the feed channel of the MFS units could be described with the exponential fouling rate constant $R_{\rm f}$ (Table 1). Formation of biofilms on surfaces initially is an exponential process that is rapidly followed by a linear phase due to diffusion limitation of the substrate flux into the

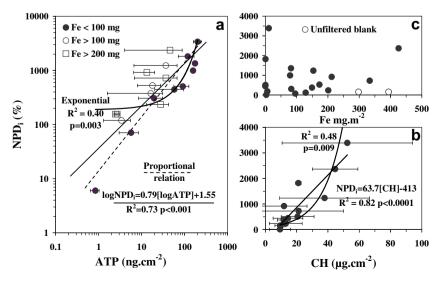


Fig. 4 – The relationship between the accumulated biomass measured with ATP and CH (a,b) and (c) the accumulated mass of Fe with the NPD_i (%); error bar is s.d. (n = 4-7).

biofilm (Rittmann, 1995). This was clearly demonstrated for ATP and Fe accumulation on glass (Van der Kooij et al., 2003). On base of the concentrations of ATP, CH and Fe measured in the MFS units after the different dosing periods the linear accumulation rate of these parameters was calculated and correlated with the $S_{\rm ac}$ in the influent and $R_{\rm f}$ (Fig. 5a). Correlations of both biomass parameters with $S_{\rm ac}$ showed a similar saturation curve and relationship with $S_{\rm ac}$ as described for $R_{\rm f}$ (Fig. 5a). The ATP and CH accumulation rates were strongly correlated (p < 0.0001) with $R_{\rm f}$ with R^2 of 0.91 for ATP and 0.90 for CH. This clearly demonstrates the proportional relationship of both biomass parameters with the porosity decline in the feed channel.

4. Discussion

4.1. ATP and TDC as biomass parameters in autopsies

In full-scale SW membrane filtration installations where operation is hampered by fouling problems, it is common practice to carry out an autopsy to verify the cause of the fouling process. Only few studies have been published on the quantitative correlation between biomass parameters and operational problems in membranes such as pressure drop increase and flux decline (Flemming et al., 1993b; Fonseca et al., 2007; Vrouwenvelder et al., 2008). The results of the present study show that ATP is a suitable parameter to elucidate the role of biofilm formation in the pressure drop increase in such membranes. This conclusion was based on the correlation with the observed NPD; and supported by the good correlation between the biofilm formation rate $(ng ATP cm^{-2} d^{-1})$ in the feed channel of the MFS with the acetate concentration (Fig. 5a) and the exponential fouling rate constant R_f (Fig. 5b). Additionally, this clearly shows that the assessment of the biofilm formation rate for the feed water of SW membranes which is also based on ATP measurements (Van der Kooij et al., 2003) is an appropriate parameter to assess the biofouling potential of the feed water.

The choice of a 100% NPD; in the current study to assess a threshold biomass concentration was based on a commonly used NPD; cleaning criterion of 15% over one stage of a series of six successive membrane elements (Graham et al., 1989; Hickman, 1991; Speth et al., 1998). The NPDi is not evenly distributed over the elements and usually is mainly located in the first element. Consequently, the NPDi in this element is higher (Vrouwenvelder et al., 2009a) and may be close to 100%. The threshold ATP concentration for 100% NPD; in the MFS units was 3.7 ng cm⁻². A higher threshold ATP concentration for 100% NPD_i of 30 ng cm⁻² was reported for SW elements operated under field conditions (Vrouwenvelder et al., 2008). However, one would expect this the other way around: lower for the same NPD; in the field elements because of differences in biofilm conditions. MFS units of the present study contained relatively young biofilms whereas biofilms in field elements were more aged with a lower ratio between active (ATP) and total biomass (including EPS and dead cell material). This difference between threshold values might be caused by the difference in 100% NPDi over SW elements and the MFS of the current study. It can also be caused by correlating on one hand the maximum ATP concentration with the NPDi in field elements with a length of 1 m (Vrouwenvelder et al., 2008) and on the other hand the weighted average ATP concentration with the NPD_i in a 0.2 m feed channel of the MFS as done in the present study. Consequently, despite the positive correlations ATP results in field autopsies must be interpreted with care and additional parameters which are more related to the total amount of the accumulated biomass are needed.

The present study and also the mentioned field study (Vrouwenvelder et al., 2008) revealed that in contrast to ATP, TDC was not correlated with NPD_i. The range of TDC values of $1\times 10^7-3.1\times 10^8$ corresponds with a biofilm thickness of 0.1–1.6 μm (assumed bacteria cell volume of 0.5 μm^3 ; diameter of 1 μm). Theoretically for the 100% NPD_i a biofilm thickness of 60 μm was estimated (Hijnen et al., 2009) thus indicating that microscopic cell count (TDC) is not an accurate parameter for total biomass and more importantly biofilms consist of more than bacterial cells.

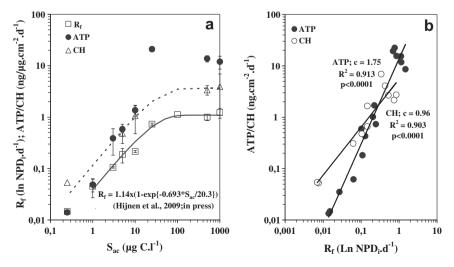


Fig. 5 – The correlation of the exponential fouling rate R_f and the ATP and CH accumulation rates with the acetate concentrations S_{ac} (a) and (b) the correlation of the biomass (ATP/CH) accumulation rates with R_f .

4.2. Carbohydrates as a biomass parameter

Biofilms are established by adsorption and adherence of bacteria followed by growth due the supply of nutrients. Extracellular polymeric substances (EPS) excreted by bacteria to anchor themselves to the surface and to each other play a key role in the development of biofilms (i.e. protection against environmental stress, nutrient availability; Or et al., 2007; Flemming and Wingerden, 2010). CH are important components of EPS (Sutherland, 1999). The method of Dubois et al. (1956) is commonly applied to quantify the CH concentration in field SW elements (Gabelich et al., 2004; Griebe and Flemming, 1998; Ridgway et al., 1983, 1984) and their reported CH concentrations were in the same order of magnitude as measured in the current study. The positive correlation between the CH concentration and pressure drop in the feed channel of the MFS (Fig. 4b) and the proportional correlation of the CH accumulation rate ($\mu g \, cm^{-2} \, d^{-1}$) to the exponential fouling rate the R_{f.} (Fig. 5b) confirms that the CH concentration in SW membranes is a valuable parameter in diagnostic autopsies. The threshold CH concentration of 8.1 μg cm⁻² for the defined NPD_i was around the current detection limit of the analysis, but the analysis can be optimized by sampling larger surface areas. More recently the CH parameter was correlated with flux decline in NF membranes (Fonseca et al., 2007) and they reported a decline of 30-80% when the CH concentrations increased to 50 μ g cm⁻². Another study presented a >50% flux decline and 100% NPD increase in SWM elements at a CH concentration of $12.4 \,\mu g \, cm^{-2}$ (Gabelich et al., 2004). Consequently, we propose the use of the parameters ATP and CH in membrane autopsy studies: the ATP method which is cheap and fast and reveals information on the accumulated active biomass in the feed channel and CH which represents the total amount of active and inactive biomass. Inclusion of the analysis of CH is especially of interest for studies on the effect of membrane cleaning with chemicals (Cornelissen et al., 2009).

4.3. Fe accumulation and pressure drop increase

In the flat sheet MFS units without permeate production the process of particulate accumulation on the membrane surface was not influenced by vertical forces and particle settling which normally occur in SW elements with permeate production (Belfort and Nagata, 1985; Belfort, 1988). Thus, the observed accumulation of Fe particles in the MFS was a result of adsorption of these particles onto biomass produced on the membrane surface during the short cross-flow contact time. The results of the current study show that the accumulation of biomass has a far greater effect on NPD_i in the feed channel than the accumulation of Fe particulates (Fig. 4c). In the units supplied with unfiltered tap water lower biofilm concentrations were observed than in the units supplied with 1 µg acetate-CL⁻¹ (Fig. 3) but the Fe content was much higher at similar NPD; values (71–157%; Table 1). The significant correlation between CH and Fe (Table 2) indicates that EPS plays a substantial role in the adsorption of Fe onto charged biopolymers which is related to the presence of negatively charged carboxylic and phosphate groups (Wuertz et al., 2001). The dominant role of biomass in the NPD_i is explained by the high water-retention capacity of EPS. Water-retention curves

show that certain polysaccharides hold more than 50-70 g of water per gram while maintaining structural coherence (Or et al., 2007; Chenu, 1993). No studies on the role of Fe particulates in SW membranes on pressure drop are known to the authors. A recent study presented the correlation of the mass deposit of Fe micro- and nanoparticles in a porous sand column (208 cm³; empty space volume of 102 cm³ and porosity of 0.49) with the pressure drop increase (Vecchia et al., 2009). In this study an Fe concentration of 2.6 mg cm⁻³ resulted in a PD_i in the sand column of 1 kPa. The Fe concentration in the MFS supplied with unfiltered water was 300-400 mg m⁻² (Table 2) which equals a volumetric concentration of $0.41-0.54~\mathrm{mg\,cm^{-3}}$ (channel height of $0.0008~\mathrm{m}$ and porosity of 92%). The %NPD_i in this MFS was 156-157% with higher ATP and TDC values than in the pre-filtered blank (Table 1). These calculations show that Fe accumulation in the feed channel of SW elements at a level of $\leq\!100~mg\,m^{-2}$ (10 $\mu g\,cm^{-2}\!)$ has no effect on the NPD. Further studies under field conditions are required, however, to collect additional data on the relationship of particulate accumulation and biofouling.

4.4. Feed spacer enhances biofilm accumulation

The spacer in the feed channel enhanced biomass accumulation (Fig. 3) which is consistent with observations in other studies (Picioreanu et al., 2009; Vrouwenvelder et al., 2009b). Possible explanations for this observation are: an increase in attachment area or/and enhanced mass transfer of nutrients to the biofilm due to increased turbulence. Based on a specific surface area of the feed spacer of 7700 m² m⁻³ (Picioreanu et al., 2009) it can be estimated that the spacer contributes with around 25% to the attachment surface in the feed channel. An earlier autopsy study on SWM elements from field locations showed more accumulation of biomass (ATP) on the membrane (38-90%) than on the feed spacer (5-62% of the total amount) (Vrouwenvelder et al., 2008). Preferential flow paths shown by Computational Fluid dynamics and filamentous streamers at the spacer junctions (Picioreanu et al., 2009; Vrouwenvelder et al., 2009b) were not observed in the present study. Verification of the role of the feed spacer in biofouling of SWM elements requires further research.

5. Conclusions

The effect of biomass accumulation in spiral-wound membranes on pressure drop increase can be elucidated by measuring concentrations of active biomass with adenosine-triphosphate (ATP) and of total biomass with carbohydrates (CH; Dubois, method) in membrane autopsies. There was a significant correlation (p < 0.001) between these parameters in the current study. This study also showed a significant (p < 0.001) and causal relationship between both parameters and the NPDi in a model feed channel. Furthermore, the calculated ATP and CH accumulation rates were highly correlated with the observed exponential fouling rate. Threshold concentrations for 100% NPDi were 3.7 ng ATP cm $^{-2}$ and 8.1 μ g CH cm $^{-2}$. Because ATP is related to active biomass and CH to the total biomass, monitoring both parameters in autopsies will reveal further information on the metabolic

state of the accumulated biofilm. Iron accumulation in the feed channel was enhanced by the biofilm growth as demonstrated by the significant correlation between CH and Fe concentrations (p < 0.001). Iron concentrations of $\leq \! 100 \ mg \, m^{-2}$ (10 $\mu g \, cm^{-2}$) of membrane surface did not contribute to pressure drop increase in spiral-wound membranes. The high impact of accumulation of low biomass concentrations on pressure drop increase is attributed to the high water-retention characteristics of polysaccharides in biofilms.

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